

Svetsat Processrör TIG / LS

EN 10217-7, ASTM-A 778, ASTM-A 312

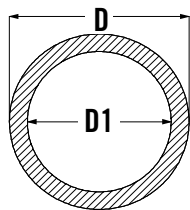
EN 10204 3.1



D mm	Gods mm	D1 mm	INCH-GAS-SCH Dimension	Kg / m	EN 1.4301			EN 1.4404		EN 1.4432
					glöddgat	oglöddgat	slipat G 220/240	glöddgat	oglöddgat	oglöddgat
6.00	1.00	4.00		0.125	●	●		●		
8.00	1.00	6.00		0.175	●	●		●	●	
8.00	1.50	5.00		0.244				●		
10.00	1.00	8.00		0.225	●	●		●		
10.00	1.50	7.00		0.319	●	●		●		
12.00	1.00	10.00		0.275	●	●		●		
12.00	1.50	9.00		0.394	●	●		●	●	
12.00	2.00	8.00		0.501	●					
13.00	1.50	10.00		0.432	●					
13.72	1.65	10.42	1/4" SCH 10S	0.499	●			●		
13.72	2.24	9.24	1/4" SCH 40S	0.644	●			●		
14.00	1.00	12.00		0.326	●			●		
14.00	1.50	11.00		0.470		●				
14.00	2.00	10.00		0.601	●			●		
15.00	1.00	13.00		0.351	●	●				
15.00	1.50	12.00		0.507	●	●		●	●	
15.00	2.00	11.00		0.651	●	●	●			
16.00	1.00	14.00		0.376	●	●		●		
16.00	1.50	13.00		0.545	●	●		●	●	
16.00	2.00	12.00		0.701	●	●		●	●	
17.15	1.65	13.85	3/8" SCH 10S	0.640	●			●		
17.15	2.31	12.53	3/8" SCH 40S	0.858	●			●		
17.20	2.00	13.20		0.761		●				
17.20	2.30	12.60	3/8" GAS / BSP	0.858					●	
18.00	1.00	16.00		0.426	●	●		●	●	
18.00	1.50	15.00		0.620	●	●		●	●	
18.00	2.00	14.00		0.801	●			●		
19.00	1.20	16.60		0.550		●				
20.00	1.00	18.00		0.476	●		●	●		
20.00	1.50	17.00		0.695	●	●		●	●	
20.00	2.00	16.00		0.901	●	●			●	
21.30	1.60	18.10		0.789					●	
21.30	2.00	17.30		0.967	●	●		●	●	
21.30	2.65	16.00	1/2" GAS / BSP	1.238	●	●		●	●	
21.34	1.65	18.04	1/2" SCH 5S	0.814	●					
21.34	2.11	17.12	1/2" SCH 10S	1.016	●			●	●	
21.34	2.77	15.80	1/2" SCH 40S	1.288	●	●		●	●	
22.00	1.00	20.00		0.526	●	●				
22.00	1.20	19.60		0.625	●	●				
22.00	1.50	19.00		0.770	●	●	●	●	●	
22.00	2.00	18.00		1.002	●	●		●		
25.00	1.20	22.60		0.740					●	
25.00	1.50	22.00		0.883	●	●	●	●	●	
25.00	2.00	21.00		1.152	●	●		●	●	
25.00	2.50	20.00		1.409		●				
25.40	1.25	22.90		0.756	●					
26.67	1.65	23.37	3/4" SCH 5S	1.034	●					

● =lager

Mått och ritningar är vägledande



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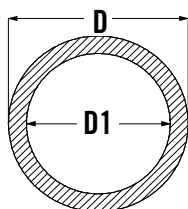
EN 10217-7, ASTM-A 778, ASTM-A 312
EN 10204 3.1



D mm	Gods mm	D1 mm	INCH-GAS-SCH Dimension	Kg / m	EN 1.4301			EN 1.4404			EN 1.4432
					glödugat	oglödugat	slipat 220/240	glödugat	oglödugat	slipat 220/240	oglödugat
26.67	2.11	22.45	3/4" SCH 10S	1.298	●			●	●		
26.67	2.87	20.93	3/4" SCH 40S	1.710	●			●	●		
26.90	1.60	23.70		1.014		●			●		
26.90	2.00	22.90		1.247	●	●			●		
26.90	2.65	21.60	3/4" GAS / BSP	1.609	●	●	●	●	●		
28.00	1.00	26.00		0.676		●					
28.00	1.20	25.60		0.805	●			●			
28.00	1.50	25.00		0.995	●	●		●	●		
28.00	2.00	24.00		1.302	●	●		●			
29.00	1.50	26.00		1.040		●					
30.00	1.50	27.00		1.070	●	●			●		
30.00	2.00	26.00		1.402	●	●			●		●
32.00	1.50	29.00		1.146	●				●		
32.00	2.00	28.00		1.502	●			●	●		
33.40	1.65	30.10	1" SCH 5S	1.312	●			●			
33.40	2.77	27.86	1" SCH 10S	2.125	●			●	●		
33.40	3.38	26.64	1" SCH 40S	2.541	●			●	●		
33.70	1.60	30.50		1.286		●			●		
33.70	2.00	29.70		1.588	●	●		●	●	●	
33.70	2.60	28.50		2.025		●					
33.70	3.00	27.70		2.306	●	●		●			
33.70	3.25	27.20	1" GAS / BSP	2.478	●	●		●	●		
35.00	1.50	32.00		1.258	●						
35.00	2.00	31.00		1.653	●						
38.00	1.50	35.00		1.371	●	●		●	●		
38.00	2.00	34.00		1.803	●	●	●	●	●		
38.00	2.50	33.00		2.222		●					
40.00	1.00	38.00		0.977		●					
40.00	1.50	37.00		1.446				●	●		
40.00	2.00	36.00		1.903		●		●	●		
41.00	1.50	38.00		1.490		●					
42.16	1.65	38.86	1.1/4" SCH 5S	1.674	●						
42.16	2.77	36.62	1.1/4" SCH 10S	2.732	●			●	●		
42.16	3.56	35.04	1.1/4" SCH 40S	3.441	●			●	●		
42.40	1.60	39.20		1.635		●					
42.40	2.00	38.40		2.023	●	●		●	●	●	
42.40	2.60	37.20		2.591			●		●	●	
42.40	3.00	36.40		2.960	●			●			
42.40	3.25	35.90		3.186	●	●	●	●	●		
44.50	1.50	41.50		1.620		●					
44.50	2.00	40.50		2.128	●	●		●	●		●
48.26	1.65	44.96	1.1/2" SCH 5S	1.926	●			●			
48.26	2.77	42.72	1.1/2" SCH 10S	3.155	●			●	●		
48.26	3.68	40.90	1.1/2" SCH 40S	4.108	●			●	●		
48.30	1.60	45.10		1.871					●		
48.30	2.00	44.30		2.319	●	●		●	●	●	
48.30	2.60	43.10		2.975		●	●		●	●	

● =lager

Mått och ritningar är vägledande



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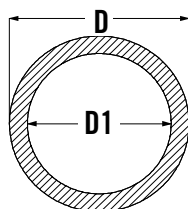
EN 10204 3.1



D mm	Gods mm	D1 mm	INCH-GAS-SCH Dimension	Kg / m	EN 1.4301			EN 1.4404			EN 1.4432
					glöddgat	oglöddgat	slipat 220/240	glöddgat	oglöddgat	slipat 220/240	oglöddgat
48.30	3.00	42.30		3.403	●			●			
48.30	3.25	41.80	1.1/2" GAS / BSP	3.666	●	●	●	●			
50.00	1.00	49.00		1.230	●						
50.00	1.50	47.00		1.822	●	●	●		●		
50.00	2.00	46.00		2.404	●	●					
50.80	1.50	47.80		1.852		●					
50.80	2.00	46.80		2.444	●	●			●		
50.80	2.60	45.60		3.138	●			●			
51.00	1.50	48.00		1.860	●						
53.00	1.50	50.00		1.934		●					
54.00	1.50	51.00		1.972		●					
54.00	2.00	50.00		2.604		●			●		●
57.00	1.50	54.00		2.080		●					
57.00	2.00	53.00		2.754	●			●			
57.00	3.00	51.00		4.056	●			●			
60.30	1.60	57.10		2.352		●			●		
60.30	2.00	56.30		2.920	●	●		●	●		
60.30	2.60	55.10		3.757		●			●		
60.30	3.00	54.30		4.304	●			●	●		
60.30	3.65	53.00	2" GAS / BSP	5.178	●	●		●	●		
60.33	1.65	57.03	2" SCH 5S	2.424	●			●			
60.33	2.77	54.79	2" SCH 10S	3.992	●			●	●		
60.33	3.91	52.51	2" SCH 40S	5.524	●			●	●		
63.50	2.00	59.50		3.080	●	●		●			
63.50	2.60	58.30		3.965	●			●			
70.00	1.50	67.00		2.573		●					
70.00	2.00	66.00		3.405		●			●		●
70.00	3.00	64.00		5.033		●					
73.03	2.11	68.81	2.1/2" CH 5S	3.747	●			●			
73.03	3.05	66.93	2.1/2" CH 10S	5.345	●			●			
73.03	5.16	62.71	2.1/2" CH 40S	8.769	●			●			
76.10	1.60	72.90		2.985		●					
76.10	2.00	72.10		3.711	●	●		●	●		
76.10	2.60	70.90		4.785	●			●			
76.10	3.00	70.10		5.491	●	●		●	●		
76.10	3.60	68.90	2.1/2" GAS / BSP	6.535	●	●		●	●		
80.00	2.00	76.00		3.906		●					
83.00	1.50	80.00		3.061		●					
84.00	2.00	80.00		4.107		●			●		●
85.00	2.00	81.00		4.157		●			●		
88.90	1.60	85.70		3.498					●		
88.90	2.00	84.90		4.352		●		●	●		
88.90	2.11	84.68	3" SCH 5S	4.585	●			●	●		
88.90	2.60	83.70		5.618	●				●		
88.90	3.00	82.90		6.453		●			●		
88.90	3.05	82.80	3" SCH 10S	6.557	●			●	●		
88.90	3.60	81.70		7.689				●			

● =lager

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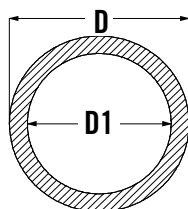
EN 10204 3.1



D mm	Gods mm	D1 mm	INCH-GAS-SCH Dimension	Kg / m	EN 1.4301		EN 1.4404		EN 1.4432
					glöd gat	oglöd gat	glöd gat	oglöd gat	oglöd gat
88.90	4.05	80.80	3" GAS / BSP	8.605	●	●	●	●	
88.90	5.49	77.92	3" SCH 40S	11.466	●		●		
101.60	3.00	95.60		7.407				●	
101.60	3.05	95.50	3.1/2" SCH 10S	7.526	●		●		
101.60	4.00	93.60		9.776	●	●			
101.60	5.74	90.12	3.1/2" SCH 40S	13.778	●		●		
103.00	1.50	100.00		3.812		●			
104.00	2.00	100.00		5.108		●		●	●
106.00	3.00	100.00		7.737		●		●	
108.00	2.00	104.00		5.308		●		●	
108.00	3.00	102.00		7.888		●			
108.00	4.00	100.00		10.417		●		●	
114.30	2.00	110.30		5.624		●		●	
114.30	2.11	110.08	4" SCH 5S	5.927	●		●	●	
114.30	2.60	109.10		7.272	●	●		●	
114.30	3.00	108.30		8.361		●		●	
114.30	3.05	108.20	4" SCH 10S	8.496	●		●	●	
114.30	3.60	107.10		9.979	●		●		
114.30	4.00	106.30		11.048	●	●	●	●	
114.30	6.02	102.26	4" SCH 40S	16.322	●		●		
129.00	2.00	125.00		6.360		●		●	●
133.00	4.00	125.00		12.921		●		●	
139.70	2.00	135.70		6.896		●		●	
139.70	2.60	134.50		8.926		●		●	
139.70	3.00	133.70		10.269		●		●	
139.70	4.00	131.70		13.592		●		●	
141.30	3.40	134.50	5" SCH 10S	11.740	●		●		
141.30	6.55	128.20	5" SCH 40S	22.101	●		●		
153.00	1.50	150.00		5.690		●			
154.00	2.00	150.00		7.612		●		●	●
156.00	3.00	150.00		11.493		●		●	
159.00	3.00	153.00		11.719		●			
159.00	4.00	151.00		15.525		●			
168.28	2.77	162.74	6" SCH 5S	11.480	●		●	●	
168.28	3.40	161.48	6" SCH 10S	14.037	●		●	●	
168.28	7.11	154.08	6" SCH 40S	28.694	●		●		
168.30	2.00	164.30		8.328		●		●	
168.30	2.60	163.10		10.788		●		●	
168.30	3.00	162.30		12.417		●		●	
168.30	4.00	160.30		16.456		●		●	
204.00	2.00	200.00		10.116		●		●	●
206.00	3.00	200.00		15.249		●		●	
219.08	2.77	213.54	8" SCH 5S	15.003	●		●	●	
219.08	3.76	211.56	8" SCH 10S	20.272	●		●	●	
219.08	6.35	206.38	8" SCH 20	33.825	●		●	●	
219.08	8.18	202.72	8" SCH 40S	43.198	●		●		
219.10	2.00	215.10		10.872		●		●	

● =lager

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D mm	Gods mm	D1 mm	INCH-GAS-SCH Dimension	Kg / m	EN 1.4301		EN 1.4404		EN 1.4432
					glödgat	oglödgat	glödgat	oglödgat	oglödgat
219.10	2.60	213.90		14.095				●	
219.10	2.00	215.10		10.872		●		●	
219.10	2.60	213.90		14.095				●	
219.10	3.00	213.10		16.233		●		●	
219.10	4.00	211.10		21.544		●			
254.00	2.00	250.00		12.620		●		●	●
256.00	3.00	250.00		19.005		●		●	
273.00	2.00	269.00		13.572		●		●	
273.00	3.00	267.00		20.282		●		●	
273.00	4.00	265.00		26.943		●		●	
273.05	3.40	266.25	10" SCH 5S	22.957	●		●		
273.05	4.19	264.67	10" SCH 10S	28.208	●		●	●	
273.05	6.35	260.35	10" SCH 20	42.406	●		●		
273.05	9.27	254.51	10" SCH 40S	61.229	●		●		
304.00	2.00	300.00		15.124		●		●	●
306.00	3.00	300.00		22.761		●		●	
323.85	3.96	315.93	12" SCH 5S	31.720			●	●	
323.85	4.57	314.71	12" SCH 10S	36.536	●		●		
323.85	6.35	311.15		50.480	●		●		
323.85	9.53	304.79		75.007	●		●		
323.90	2.00	319.90		16.120		●			
323.90	3.00	317.90		24.106		●		●	
323.90	4.00	315.90		32.041		●		●	
355.60	3.00	349.60		26.487		●		●	●
355.60	3.96	347.68	14" SCH 5S	34.868				●	
355.60	4.78	346.04	14" SCH 10S	41.990	●		●		
355.60	9.53	336.54	14" SCH 40	82.580			●		
406.40	3.00	400.40		30.303		●		●	●
406.40	4.19	398.02	16" SCH 5S	42.199				●	
406.40	4.78	396.84	16" SCH 10S	48.070	●		●		
406.40	9.53	387.34	16" SCH 40S	94.706	●		●		
457.20	3.00	451.20		34.120		●		●	
508.00	3.00	502.00		37.936		●		●	●
508.00	4.00	500.00		50.481		●			
609.60	3.00	603.60		45.568		●		●	

● =lager

Mått och ritningar är vägledande